

Technical Data Sheet : Transfer Adhesive Tape (KAT-D6221SA)

Product Description:

Transfer Adhesive Tape is made up with unsupported solvent acrylic adhesive coated directly onto a siliconized white/yellow(havana) paper release. Provide good adhesion to medium and low surface energy substrates like PE, PP, PVC, ABS etc. Ideal for general purpose bonding applications such as gasket, sound dampening and insulation in automotive and construction industry.

Features :

- Clear and thin adhesive layer.
- Offers superior conformability to flat and curved surface.
- Good adhesion & holding power used as alternative to glue.
- Invisible glue line with aggressive tack .
- Compliance with environmental protection requirement.
- Superior adhesive strength to various kinds of backing materials & Substrates.
- Ideal for nameplate mounting and foam bonding.
- Broad range of service temp from 10°C to 100 °C.

Application:

- Ideal for general purpose foam and fiber bonding applications such as gaskets, sound deadening and insulation materials in automotive, building and construction, appliance assembly
- Majorly used in gasket applications: Laminating textured surfaces like foams, felt and fabrics.
- Used in electrical and electronic industry for Fixing membrane switches, electronic devices or parts & graphic overlays.
- Used in appliance and furniture industry: Mounting of heat sinks, nameplates, decorative trim, wood veneers and plastic.

Physical Properties & Specifications:

Properties	Metric
Backing	No Backing (Thin Adhesive Layer)
Adhesive	Solvent Acrylic Adhesive
Color	Clear
Release Liner	Siliconised White/Yellow(Havana) Paper Release
Total Thickness	0.050 mm \pm 5%
Liner Thickness	80 Micron
180° Peel Adhesion (on SS Plate)	1280 N/m (After 24 Hours)
180° Peel Adhesion (on ABS)	1180 N/m (After 24 Hours)
180° Peel Adhesion (on PC)	1100 N/m (After 24 Hours)
180° Peel Adhesion (on PP)	1175 N/m (After 24 Hours)
TACK (Finat)	1050 N/m.
Holding Power (Close/Open Side)	\geq 4 Hours
Operating Temperature	-20° C to +100° C

Note : The above product recommendations are done in the best knowledge and experience we have at **Klebstoff**, however, we advice that the product has to be tested for a particular purpose and real time application by the customer before ordering. **Klebstoff**, holds the right to make any modifications/improvement in the product in the interest of better performance in the product.

Works:

GAT No. 1147, Lane. No. 2, Shivtej Park (Sai Park), Near Raison College, Wagholi, Pune – 412207. (MH).
Ph - +91 8050060618 / +91 9763558448. Email – info@klebstoff.co.in & klebstoff.info@gmail.com

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Standard Presentation:

- Roll Width** - From 12/24/48/72/96mm up to 1000mm (Available in Customized Widths)
- Roll Length** - 50 Meters / 100Mtrs Only.
- Thickness** - 0.050 mm \pm 5%.
- Core** - 3mm thick & 76mm Inner Dia ("Klebstoff" Brand or Plain Core)
- Packaging** - Shrinked with PVC Film and Packed In Plain Carton Boxes.
- Color** - Clear (Siliconised White/Yellow(Havana) Paper Release)

Handling and Storage:

- Rolls should be stored flat on their cut edges in the original sealed .
- The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes.
- The storage temperature should be as per room temperature (or between +10⁰ C to +25⁰ C.)
- Relative Humidity 50 \pm 10% in Original Packed Cartons
- Use within 6 months from receipt of the material.

Knowledge for Tape Application and Use :

- The substrate surfaces should be clean, dry and free of dust, grease, oil or other contaminants before applying.
- The Coated adhesion depends on the contact area therefore when applying it requires proper pressure by roller or hand & time helps to develop better adhesive contact and improve the adhesion strength.
- Not doing so may affect the general properties and appearance.

NOTICE:

- Please try a sample and make sure the tape is suitable for the application before use it.
- Customers who buy Cut Rolls or the jumbo rolls should stop using or re-winding and slitting process once find that there has quality problem with the material. Contact us right away. If customers use the product or re-wind/cut the problematic jumbo into log/finished rolls, **Klebstoff Adhesive Tapes Pvt. Ltd.** will not response to make any indemnity.
- Ideal tape application temperature is 8⁰ C to 40⁰ C. It is not suggested to use the tape below 0⁰ Celsius, because the adhesive will become too firm to adhere readily. However, once customers insist on using the tape under such a low temperature, please contact us, **Klebstoff** will adjust the adhesive, but **Klebstoff Adhesive Tapes Pvt. Ltd.** doesn't guarantee anything.
- Expiry Date:** 12 months after production date. If followed above Handling & Storage Instructions.
- All **Klebstoff Adhesive Tapes Pvt. Ltd.** products are strict inspected before sent to customers, but the applications might be different between different customers, there may exist factors which are beyond **Klebstoff Adhesive Tapes Pvt. Ltd.** knowledge and control, so customers should check the quality of every order before use the tape. If customers use the product without inspection, they must be responsible for the potential quality problems and economic loss. If the product is proved to be defective, the exclusive remedy, at **Klebstoff Adhesive Tapes Pvt. Ltd.** option, shall be to refund the purchase price of or replace the problematic product.

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Material Safety Data Sheet

Product Identification : Transfer Adhesive Tape (KAT-D6221SA)

Hazard Identification :

- This material is not considered to be hazardous or safety risk.
- The product contains no eye or skin irritants and is not considered to be allergic.

Company Details : Klebstoff Adhesive Tapes Pvt. Ltd.

Address : GAT No. 1147, Lane No. 2, Shivtej Park, (SAI PARK), Near Raison College, Wagholi, Pune - 412207. Maharashtra. (INDIA). Ph - +91 8050060618/+91 9763558448. Email - klebstoffadhesivetapes@gmail.com

Composition and Ingredients:

Backing – No Backing

Adhesive – Solvent Base Acrylic.

Liner – Siliconised White/Yellow(Havana) Paper Release

First Aid Measures:

Skin / Eye Contact: clean the skin / Eye with lot of water and soap for 15 Minutes.

Oral: If a piece of tape is swallowed, rinse out mouth and drink large quantities of water. If necessary obtain medical attention.

Inhalation: Remove from exposure and obtain medical assistance in case of breathing difficulties.

Fire Extinguishers:

Flammable Limits: Not Flammable

Fire Extinguishers: Water, foam, co2, and Dry Chemicals.

Unusual fire hazards: Produces dense black smoke if burned.

Protection : Keep material in room temp and away from heat or fire.

Handling and Storage:

- **Work area:** remove the danger of trapping parts of the body or clothing & Maintain Well Ventilated Environment.
- Rolls should be stored flat on their cut edges in the original packaging.
- The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes.
- The storage temperature should be as per room temperature (or between +10^o C to +25^o C.)
- Relative Humidity 50 ± 10% in Original cartons.

Chemical & Physical Properties:

Physical State: Product is solid, supplied in rolls.

Odour : Slight Smell or Odorless.

Colour: Clear (White/Yellow(Havana) Paper Release).

Solubility in water : Not Soluble in Water.

Auto Ignition Point: Above 200 Degree temp.

* Other Properties are Not Applicable.

Other Information:

❖ **Accidental Release Measures:**

The product is a solid and insoluble product.

Therefore uncontrolled release (into air or water) is highly unlikely.

❖ **Exposure Controls:** Ensure sufficient ventilation.

▪ **Respiratory/Skin protection:** Not Necessary.

▪ **Eye protection:** Safety glasses Necessary.

▪ **Hand protection:** Gloves are Necessary.

❖ **Toxicological Information:**

Not Applicable/Determined.

❖ **Stability and Reactivity:**

▪ Stable under normal operating temperatures, no hazardous polymerization will occur.

▪ When heated above 310°C, gaseous decomposition products are released.

▪ Decomposition Products : Toxic fumes of carbon monoxide, carbon dioxide, acetaldehyde

❖ **Ecological Information:** Parts of the product will slowly degrade under exposure to UV-light.

❖ **Disposal Considerations:** Dispose product in accordance with regional and local regulations.

❖ **Transport Information:** Product is non-regulated; no special measures are required.

❖ **Regulatory Information:** Not available.

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